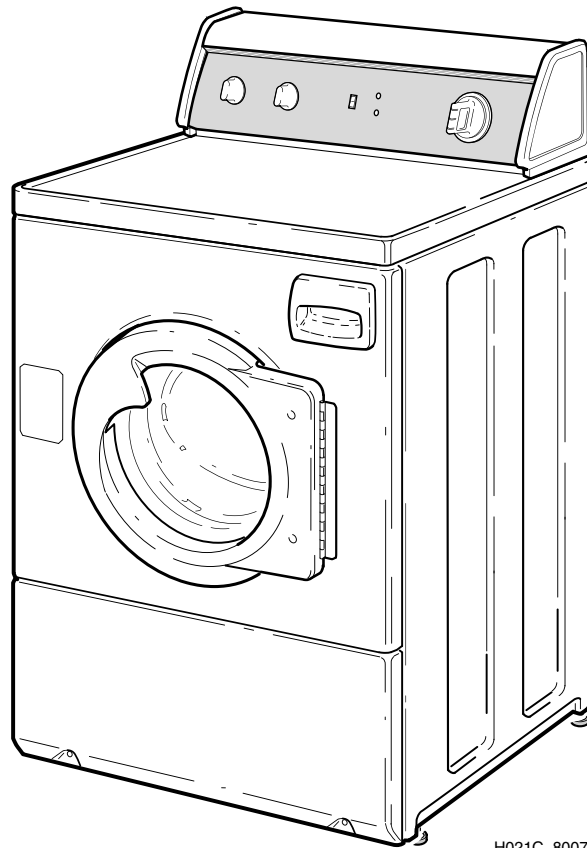


Frontload Washers

Refer to Page 3 for Model Numbers



H021C_800792

Table of Contents

Title	Page
Parts Ordering Information.....	2
Nameplate Location	2
Model Identification	3
Graphic Panel, Control Panel Support and Controls	4
Top Panel and Hood Back Panel - Model LTS84B*H.....	6
Top Panel and Hood Back Panel - Models LTS84A*H, LTS85A*H, LTS85B*H and LTZ85A*H1102	8
Front Panel, Door Assembly and Door Seal (Drawing 1 of 2).....	10
Front Panel, Door Assembly and Door Seal (Drawing 2 of 2).....	12
Dispenser Assembly	14
Mixing Valve, Fill Hose and Valve-to-Dispenser Hose.....	16
Outer Tub, Front and Clamp Ring.....	18
Inner Basket, Trunnion, Bearing Housing and Pulley	20
Motor and Belt.....	22
Hoses and Pump	24
Drain Hose and Pump.....	26
Cabinet and Base	28
Base, Side Panels and Rear Panel.....	30
Special Tools	32
Shipping Materials	34
Power Cord, Wire Ties and Harness Clips.....	36
Wire Harnesses and Wires	38
Parts Index.....	41

© Copyright 2010, Alliance Laundry Systems LLC

All rights reserved. No part of the contents of this book may be reproduced or transmitted in any form or by any means without the expressed written consent of the publisher.

Parts Ordering Information

If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

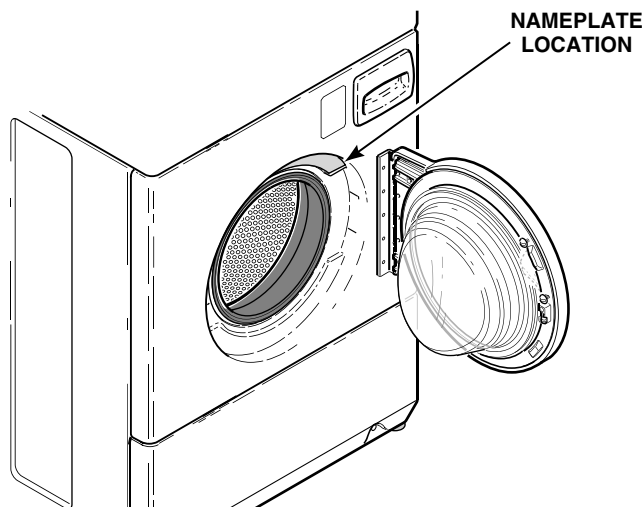
For technical assistance, call either of the numbers listed below:

(920) 748-3121 Ripon, Wisconsin

+32 56 41 20 54 Wevelgem, Belgium

Nameplate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on nameplate(s) as shown.



H129P_800792

Model Identification

Information in this manual is applicable to these washer models:

LTS84A*H

LTS84B*H

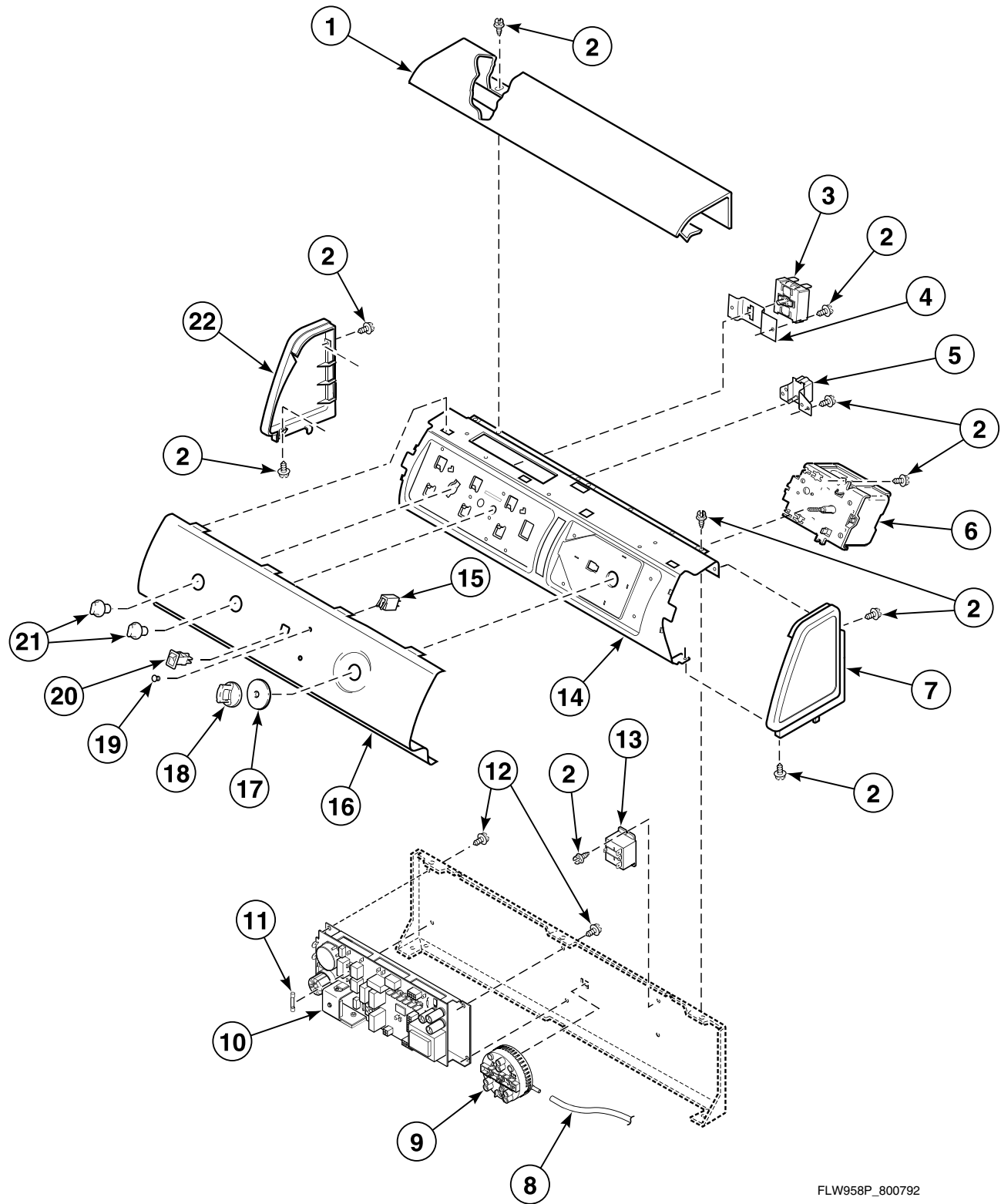
LTS85A*H

LTS85B*H

LTZ85A*H1102

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Graphic Panel, Control Panel Support and Controls



FLW958P_800792

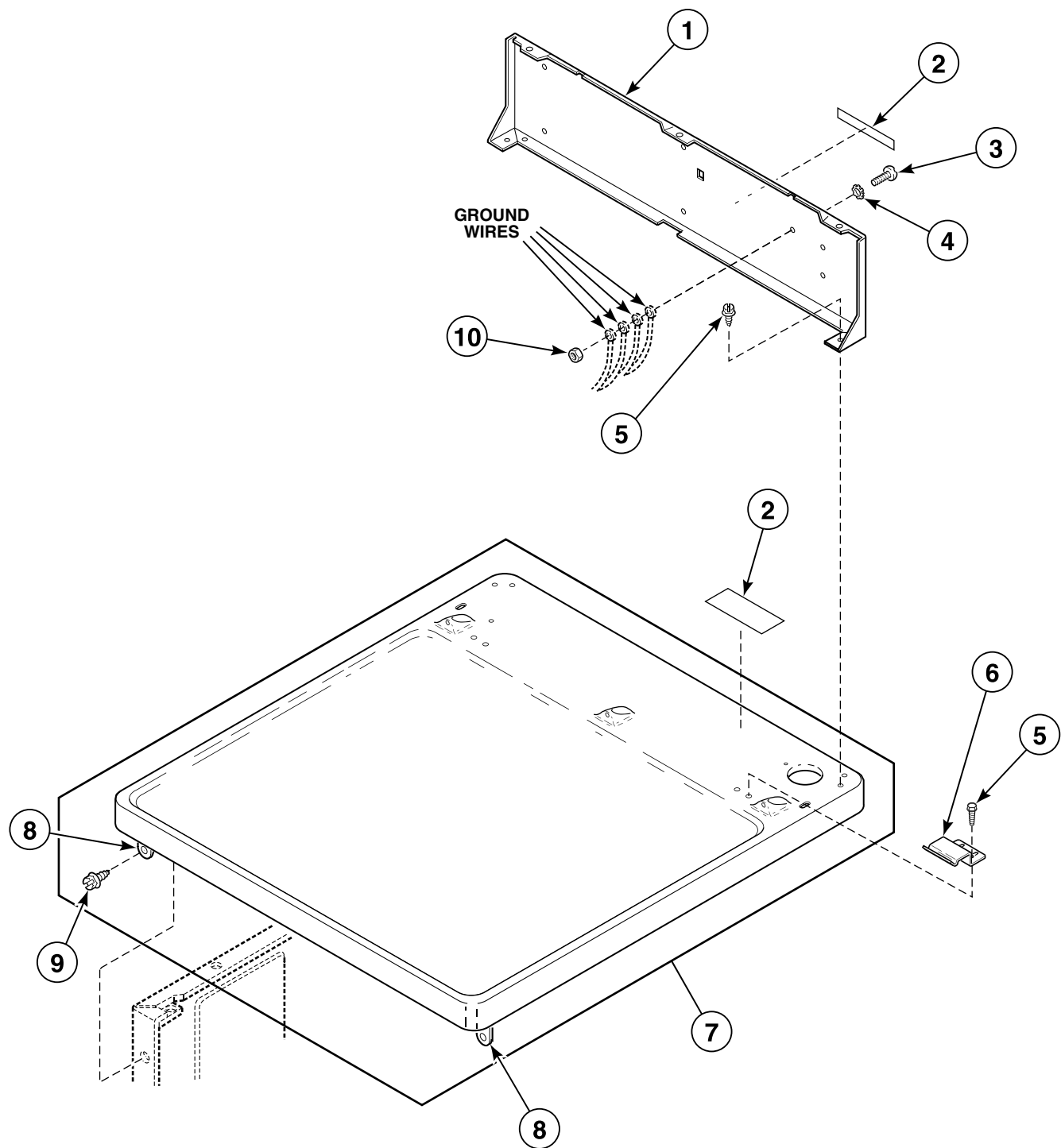
Graphic Panel, Control Panel Support and Controls

REF	PART NO.	DESCRIPTION	COMMENTS
1	505808W	Top Cover	White
	N/A	Top Cover	Almond
	505808Q	Top Cover	Bisque
2	501086	Screw	
3	687542P	Temperature Switch	Model LTS84B*H through Serial No. 109018808 and starting again with Serial No. 109018813
	35117	Temperature Switch	All other models
4	800669	Temperature Switch Bracket	
5	500823	Rotary Signal	
6	685512P	Timer	
7	504008WP	End Panel	White; Right
	504008L	End Panel	Almond; Right
	504008QP	End Panel	Bisque; Right
8	29214	Tubing	
9	800468P	Pressure Switch	Models LTS84A*H and LTS84B*H
	685520P	Pressure Switch	All other models
10	800949P	Motor Control Assembly	
11	F350138	Fuse	7 Amp; 1.25 x .25
12	685837	Screw	
13	N/A	Control Relay	
14	801388	Control Support Panel	
15	685581	Indicator Light	Includes lens
16	N/A	Graphic Panel	Model LTS84B*H starting Serial No. 109018809 and continuing through Serial No. 109018812; Models LTS84A*H, LTS85A*H and LTS85B*H
	N/A	Graphic Panel	Model LTZ85A*H1102
	801005W	Graphic Panel	Model LTS84B*H through Serial No. 109018808 and starting again with Serial No. 109018813
17	36700W	Timer Skirt Assembly	White
	N/A	Timer Skirt Assembly	Almond
	36700Q	Timer Skirt Assembly	Bisque
18	201501W	Timer Knob	White
	201501Q	Timer Knob	Bisque
19	685579	Indicator Light Lens	
20	38424W	Rocker Switch	White
	38424L	Rocker Switch	Almond
	38424Q	Rocker Switch	Bisque
21	36701W	Knob Assembly	White
	36701L	Knob Assembly	Almond
	36701Q	Knob Assembly	Bisque
22	504009WP	End Panel	White; Left
	N/A	End Panel	Almond; Left
	504009QP	End Panel	Bisque; Left

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Top Panel and Hood Back Panel - Model LTS84B*H



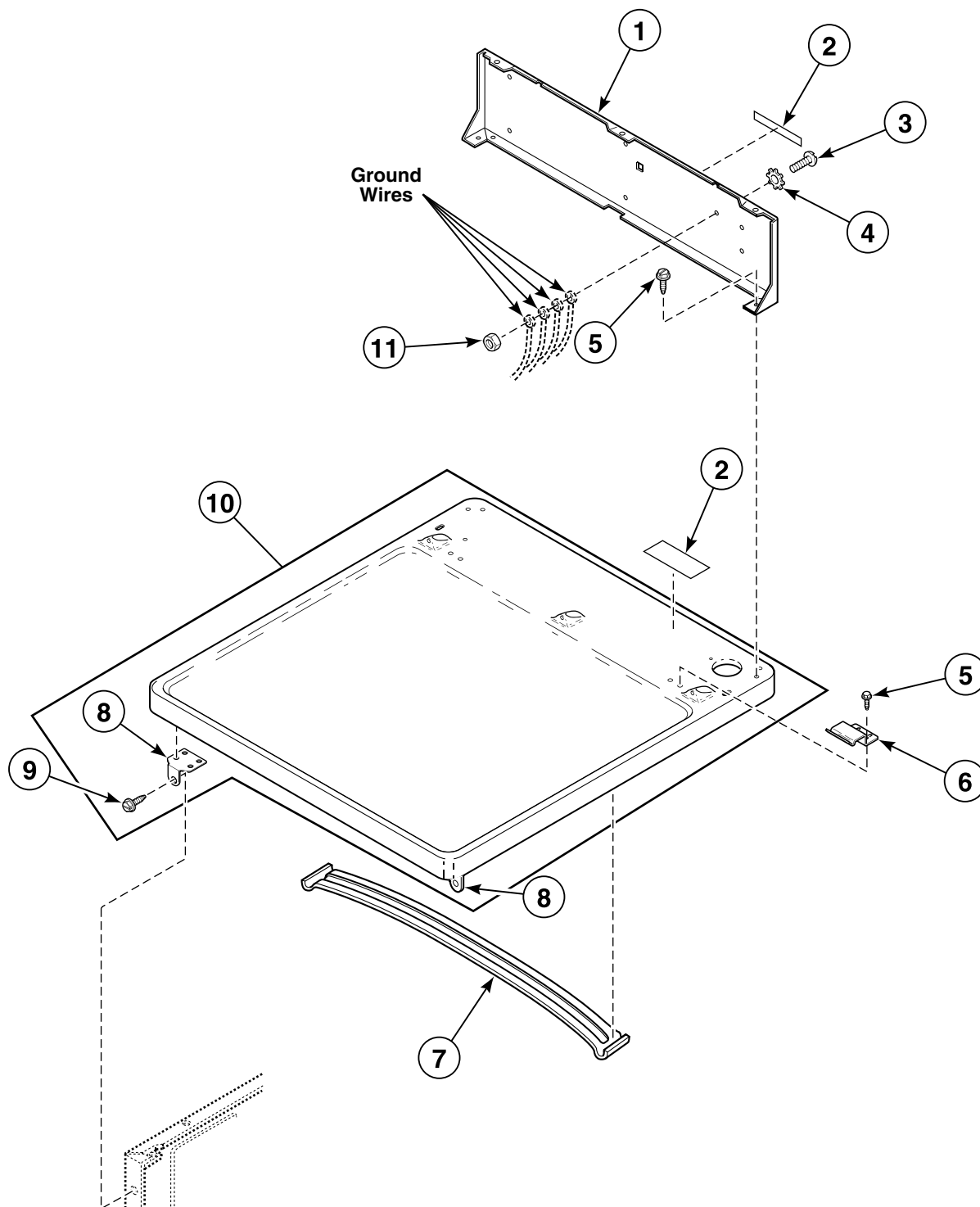
FLW796P_800792

Top Panel and Hood Back Panel - Model LTS84B*H

REF	PART NO.	DESCRIPTION	COMMENTS
1	510099	Hood Back Panel	
2	505281	Disconnect Power Warning Label	
3	685837	Screw	
4	03815	Washer	
5	501086	Screw	
6	35358	Hold-Down Clip	
7	510029WP	Top Panel Kit	White; Includes items 8 and 9
	510029LP	Top Panel Kit	Almond; Includes items 8 and 9
8	510146	Bracket	
9	503661	Screw	
10	03673	Nut	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Top Panel and Hood Back Panel - Models LTS84A*H, LTS85A*H, LTS85B*H and LTZ85A*H1102



FLW955P_800792

Top Panel and Hood Back Panel - Models LTS84A*H, LTS85A*H, LTS85B*H and LTZ85A*H1102

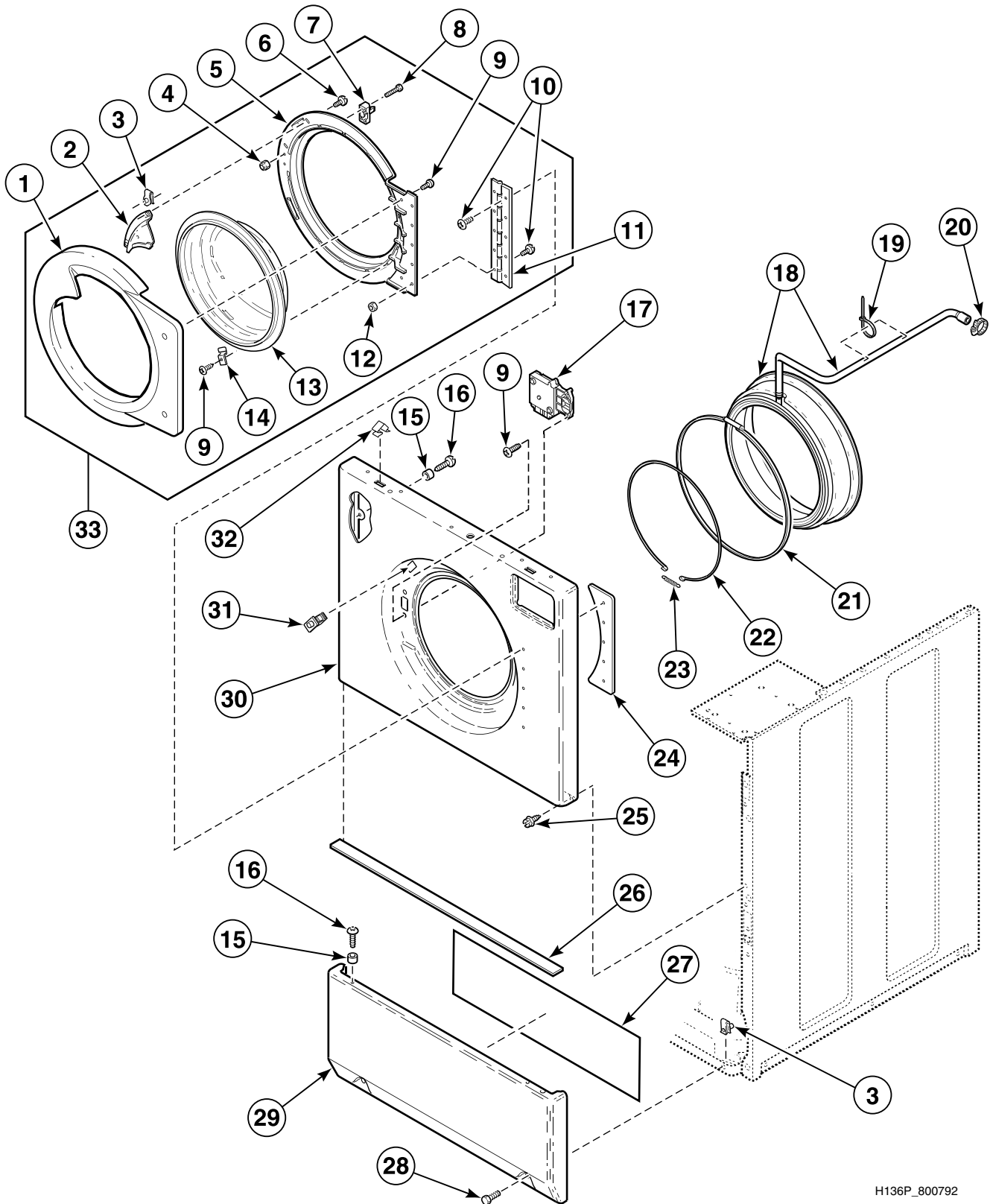
REF	PART NO.	DESCRIPTION	COMMENTS
1	510099	Hood Back Panel	
2	500316	Warning Label	Model LTZ85A*H1102
	505281	Disconnect Power Warning Label	All other models
3	20267	Screw	
4	03815	Washer	
5	501086	Screw	
6	503876	Hold-Down Spring Clip	Models LTS85A*H and LTZ85A*H1102
	35358	Hold-Down Clip	Models LTS84A*H and LTS85B*H
7	N/A	Top Brace	
8	510146	Bracket	
9	503661	Screw	
10	510029WP	Top Panel Kit	White; Includes items 8 and 9
	510029LP	Top Panel Kit	Almond; Includes items 8 and 9
11	03673	Nut	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Front Panel, Door Assembly and Door Seal (Drawing 1 of 2)

Model LTS84B*H Through Serial No. 0411000565 and Models LTS84A*H, LTS85A*H, LTS85B*H and LTZ85A*H1102



H136P_800792

Front Panel, Door Assembly and Door Seal (Drawing 1 of 2)

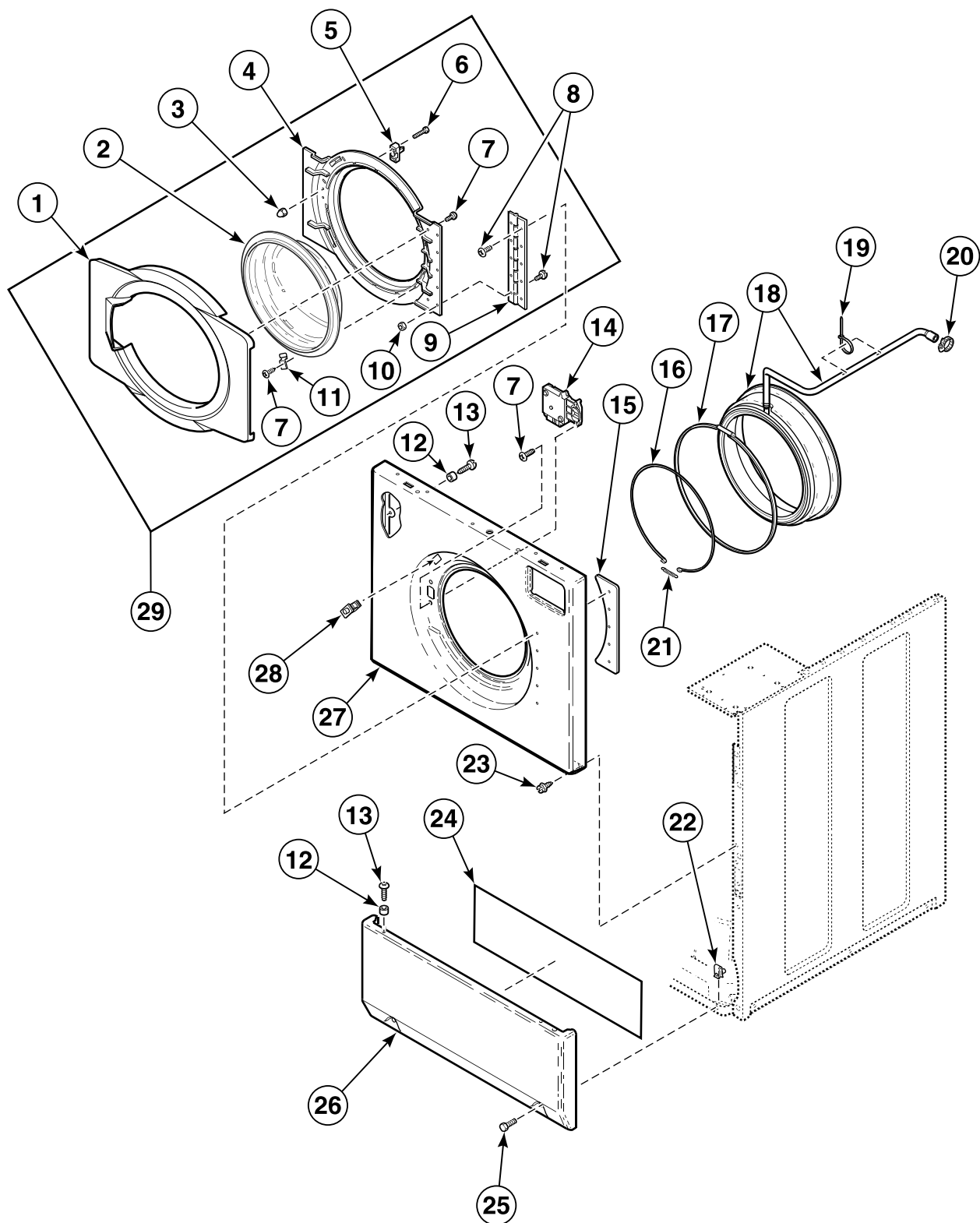
REF	PART NO.	DESCRIPTION	COMMENTS
1	800341W	Door Bezel	White
	800341L	Door Bezel	Almond
	800341Q	Door Bezel	Bisque
2	800342	Door Handle	
3	36020	Nut	
4	685846	Nut	
5	800340	Inner Door Bezel	
6	800528	Screw	
7	685430	Locking Catch	
8	801993	Screw	
9	800548	Screw	
10	801019	Screw	
11	802934	Door Hinge	
12	23951	Nut	
13	800343P	Door Glass	
14	800906	Hold-Down Clip	
15	56079	Panel Locator	
16	39733	Screw	
17	685429	Door Latch/Switch Assembly	
18	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
19	39037	Cable Tie	
20	802164	Hose Clamp	
21	685743P	Door Seal Clamp	Seal to outer tub front
22	800438	Wire Clamp Ring	
23	800346	Extension Spring	
24	802412	Hinge Plate	
25	503661	Screw	
26	N/A	Foam Tape	1 inch by 26 inches
27	685368	Access Panel Damper	
28	801045	Screw	
29	510069WP	Access Panel	White
	510069LP	Access Panel	Almond
	510069QP	Access Panel	Bisque
30	800336WP	Front Panel	White
	800336LP	Front Panel	Almond
	800336QP	Front Panel	Bisque
31	800211	Door Switch	
32	28835	Speed Clip	Models LTS85A*H and LTZ85A*H1102
33	800436WP	Door Assembly	White; Includes items 1-14
	800436LP	Door Assembly	Almond; Includes items 1-14
	800436QP	Door Assembly	Bisque; Includes items 1-14

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Front Panel, Door Assembly and Door Seal (Drawing 2 of 2)

Model LTS84B*H Starting Serial No. 0411000566



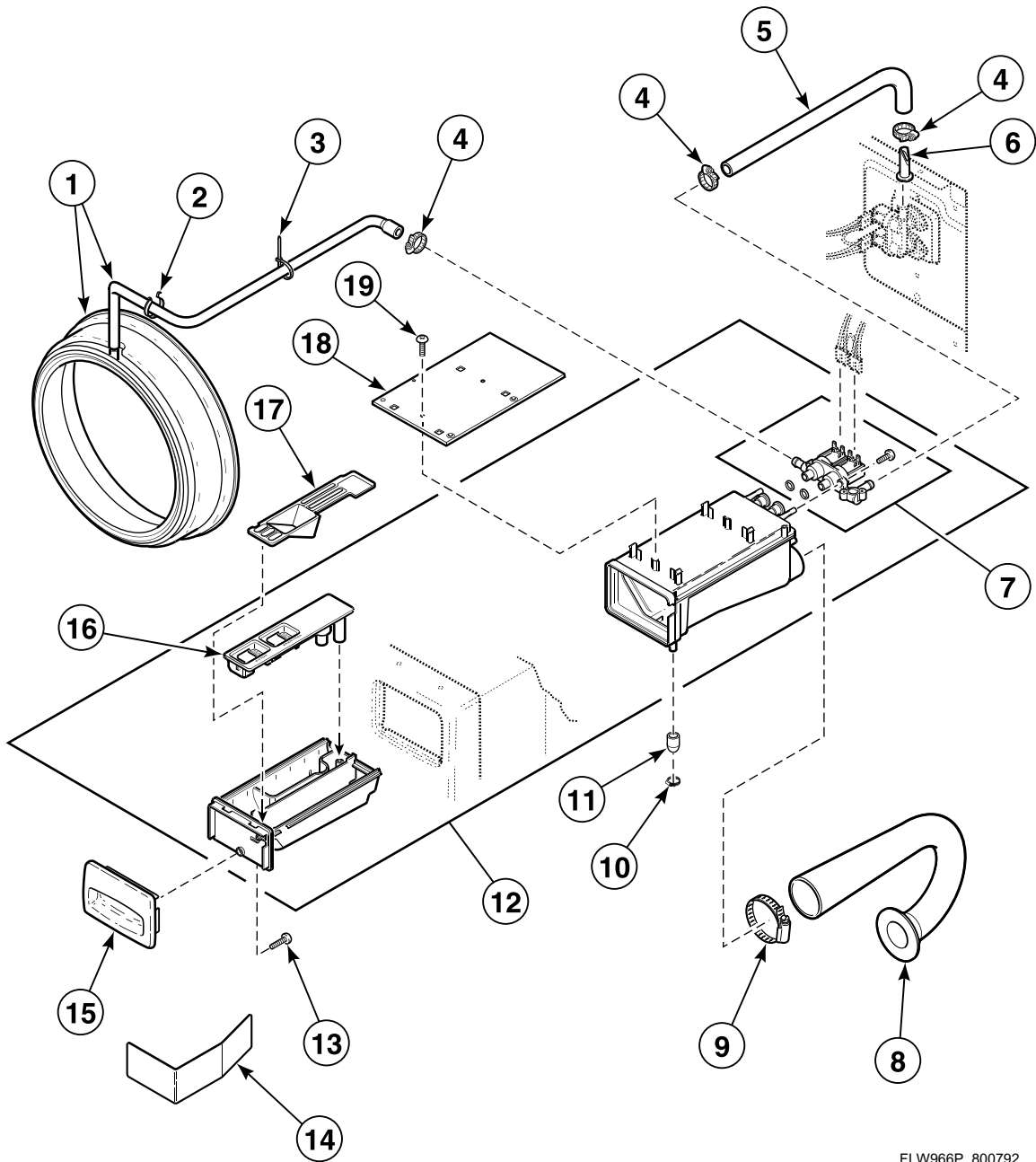
SWD1154P_800792

Front Panel, Door Assembly and Door Seal (Drawing 2 of 2)

REF	PART NO.	DESCRIPTION	COMMENTS
1	801904W	Outer Door Bezel	White
	801904Q	Outer Door Bezel	Bisque
2	800343P	Door Glass	
3	801994	Nut	
4	801903	Inner Door Bezel	
5	685430	Locking Catch	
6	801993	Screw	
7	800548	Screw	
8	801019	Screw	
9	802934	Door Hinge	
10	23951	Nut	
11	800906	Hold-Down Clip	
12	56079	Panel Locator	
13	39733	Screw	
14	685429	Door Latch/Switch Assembly	
15	802412	Hinge Plate	
16	800438	Wire Clamp Ring	
17	685743P	Door Seal Clamp	Seal to outer tub front
18	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
19	55881	Harness Strap	
20	802164	Hose Clamp	
21	800346	Extension Spring	
22	36020	Nut	
23	503661	Screw	
24	685368	Access Panel Damper	
25	801045	Screw	
26	510069WP	Access Panel	White
	510069LP	Access Panel	Almond
	510069QP	Access Panel	Bisque
27	800336WP	Front Panel	White
	800336LP	Front Panel	Almond
	800336QP	Front Panel	Bisque
28	800211	Door Switch	
29	801928WP	Door Assembly	White; Includes items 1-11
	801928QP	Door Assembly	Bisque; Includes items 1-11

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Dispenser Assembly



FLW966P_800792

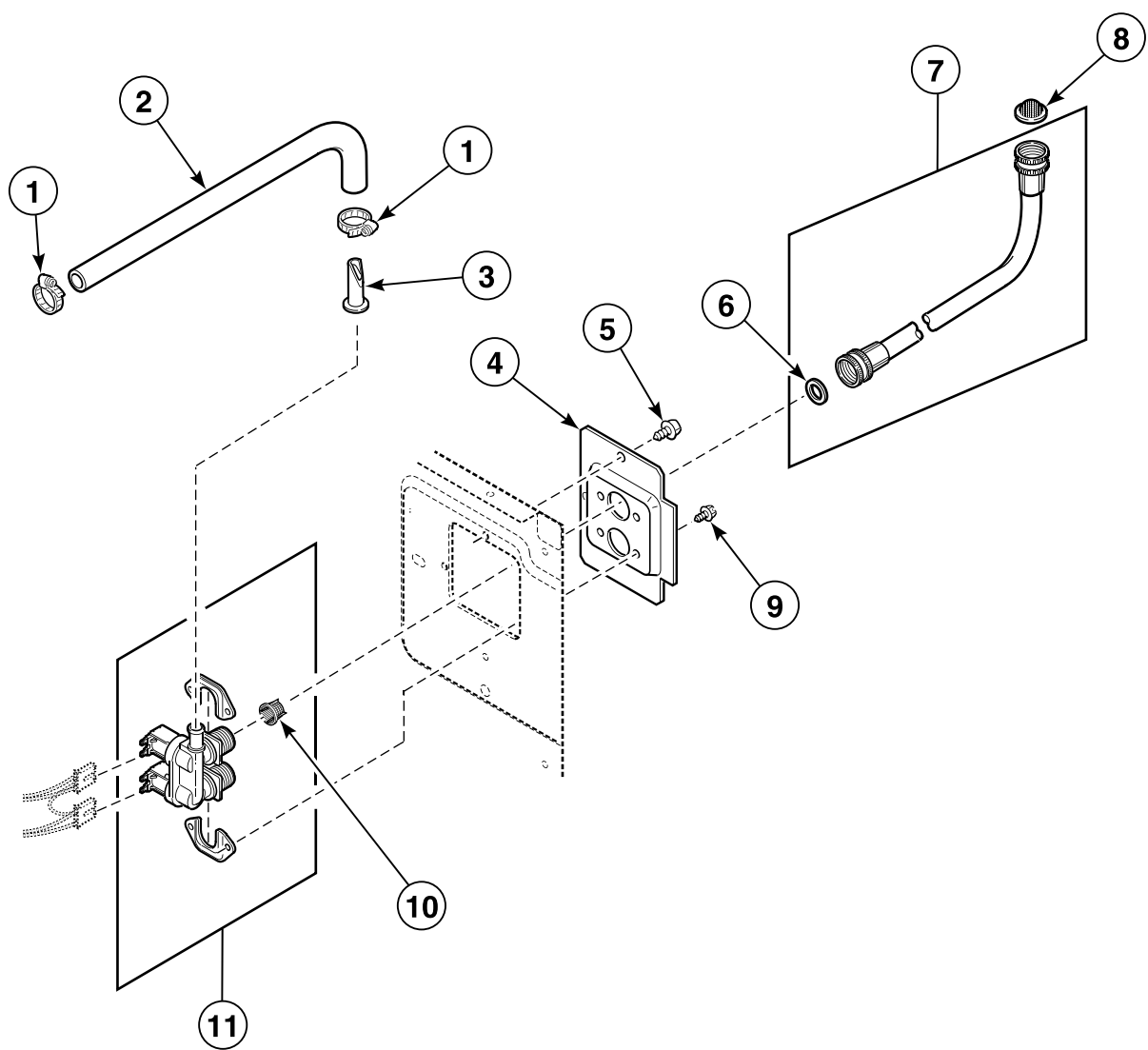
Dispenser Assembly

REF	PART NO.	DESCRIPTION	COMMENTS
1	800232	Door Seal and Hose Assembly	Black
	801784	Door Seal and Hose Assembly	Gray
2	687500	Wire Clip	
3	39037	Cable Tie	
4	802164	Hose Clamp	
5	801464	Valve-to-Dispenser Inlet Hose	
6	34500	Backflow Preventer	
7	685759P	Dispenser Valve Kit	Model LTS84B*H
	685766P	Valve Kit	All other models
8	800331	Dispenser-to-Tub Hose	
9	685725	Hose Clamp	
10	F200206	Hose Clamp	
11	801746	Cap	
12	N/A	Dispenser Assembly	Model LTS84B*H; Includes items 7 and 16
	685756P	Dispenser	All other models; Includes items 7 and 16
13	800548	Screw	
14	318P4	Dispenser Drawer Tool	Use to remove dispenser drawer
15	685715WP	Dispenser Drawer Front	White
	685715L	Dispenser Drawer Front	Almond
	685715Q	Dispenser Drawer Front	Bisque
16	685716	Insert	
17	800899	Detergent Cover	
18	801024	Dispenser Plate	
19	801001	Screw	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

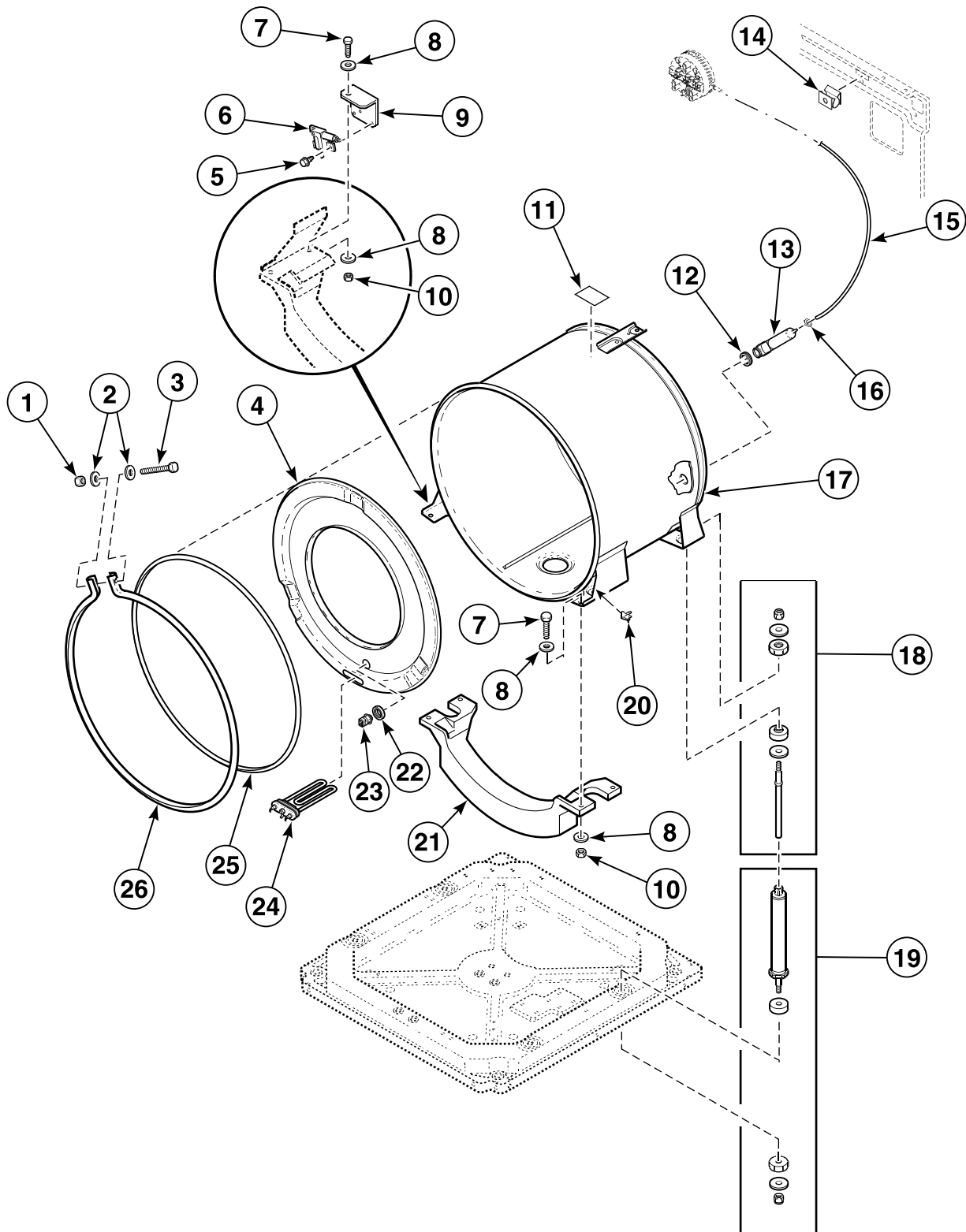


FLW881P_800792

Mixing Valve, Fill Hose and Valve-to-Dispenser Hose

REF	PART NO.	DESCRIPTION	COMMENTS
1	802164	Hose Clamp	
2	801464	Valve-to-Dispenser Inlet Hose	
3	34500	Backflow Preventer	
4	800323	Mixing Valve Plate	
5	503661	Screw	
6	20290	Washer	
7	28330P	Fill Hose Kit	5 feet; Includes 2 of item 6
	20617	Fill Hose	8 feet
	20618	Fill Hose	10 feet
8	28605	Washer	Filter screen
	802254	Washer	Flow restrictor; Water pressure reducer; Available for water pressure up to but not exceeding 120 psi
9	501086	Screw	
10	802926	Mixing Valve Screen	
11	802220P	Mixing Valve	

Outer Tub, Front and Clamp Ring



FLW853P_800792

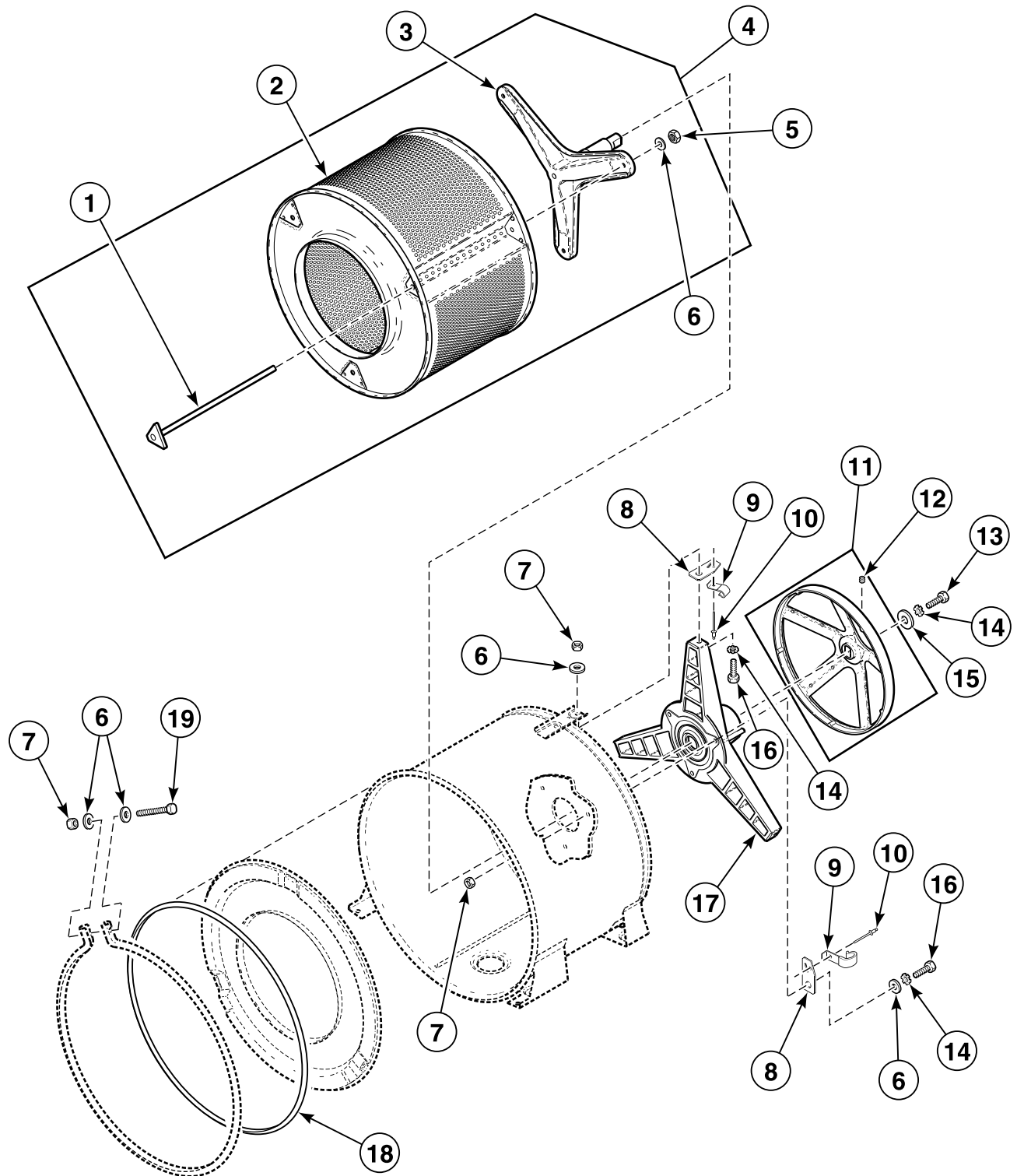
Outer Tub, Front and Clamp Ring

REF	PART NO.	DESCRIPTION	COMMENTS
1	F430218	Nut	
2	800457	Washer	
3	800462	Screw	
4	800779	Tub Front Assembly	Models LTS85A*H, LTS85B*H and LTZ85A*H1102
	800430	Tub Front Assembly	Models LTS84A*H and LTS84B*H
5	503661	Screw	
6	801006	Out-of-Balance Switch Assembly	
7	800461	Screw	
8	M400081	Washer	
9	800663	Switch Mounting Bracket	
10	800452	Nut	
11	500049	Warning Label	
12	29175	Grommet	
13	30907	Pressure Bulb	
14	36985	Hose Clip	
15	29214	Tubing	
16	39282	Hose Clamp	
17	801081P	Outer Tub Assembly	
18	800622P	Tub Shock Absorber Kit	
19	800623P	Base Shock Absorber Kit	
20	00161	Grounding Clip	
21	800205	Ballast Weight	
22	N/A	Thermostat Grommet	
23	N/A	Thermostat and Grommet Kit	
24	685500	Heating Element	Models LTS85A*H, LTS85B*H and LTZ85A*H1102
25	800432P	Tub Front Seal	
26	800312	Clamp Ring	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Inner Basket, Trunnion, Bearing Housing and Pulley

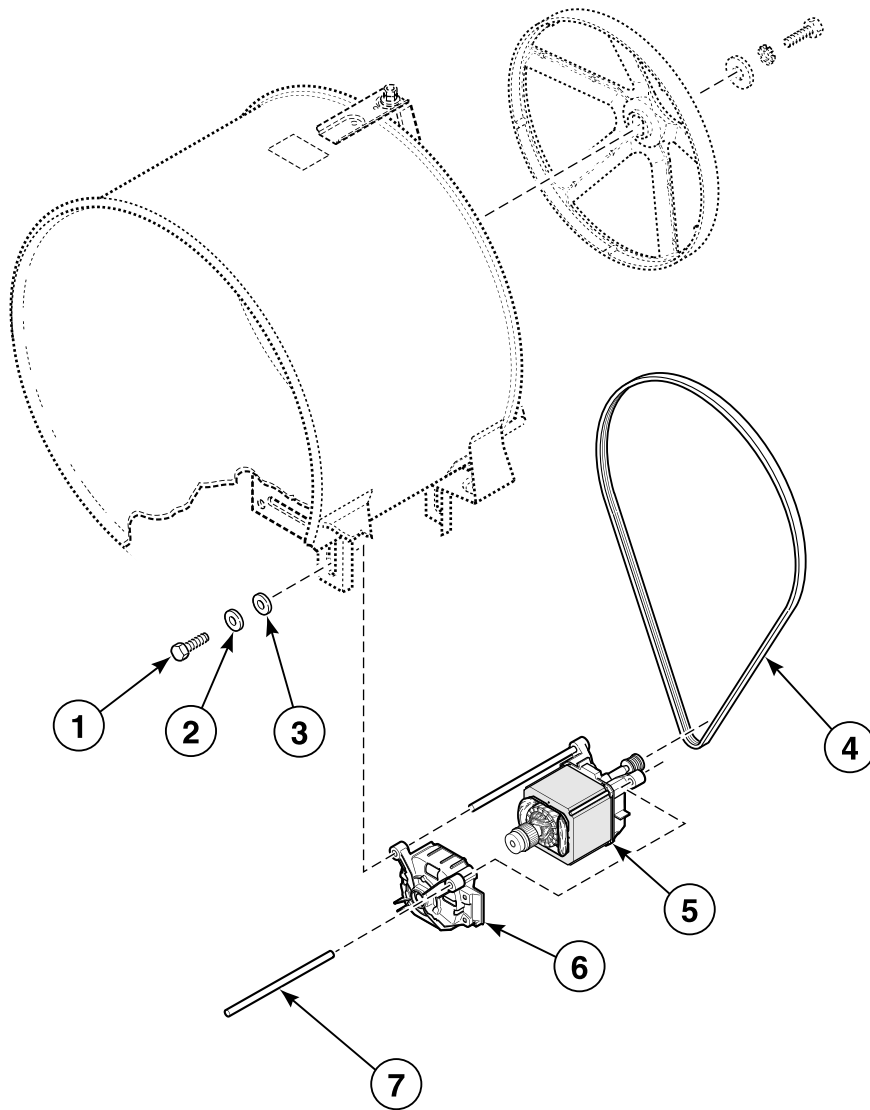


FLW854P_800792

Inner Basket, Trunnion, Bearing Housing and Pulley

REF	PART NO.	DESCRIPTION	COMMENTS
	27604P	Anti-Seize Compound	Pulley to inner basket shaft
	838P3	Hardware Kit	Includes (8) of item 6, (7) each of items 7 and 14, (6) of item 16, (1) each of items 13, 15, 18, 19 and 27604P Anti-Seize Compound
1	800666	Tension Rod Assembly	
2	800198P	Inner Basket Kit	Includes (3) each of items 1, 5, 6 and 838P3 Hardware Kit
3	800749P	Trunnion Shaft and Hardware Kit	Includes (3) each of items 1, 5, 6 and 838P3 Hardware Kit
4	800429P	Inner Basket Assembly	Includes items 2, 3, (3) each of items 1, 5, 6 and 838P3 Hardware Kit
5	685844	Nut	
6	800457	Washer	
7	800452	Nut	
8	800552	Hose Mounting Plate	
9	800553	Hose Clip	
10	685847	Pop Rivet	
11	800866	Driven Pulley	Includes item 12
12	800620	Screw	
13	685831	Screw	Left hand thread
14	M403958	Washer	
15	800464	Washer	
16	M400043	Screw	
17	800428P	Bearing Housing Kit	
18	800432P	Tub Front Seal	
19	800462	Screw	

Motor and Belt



FLW999P_800792

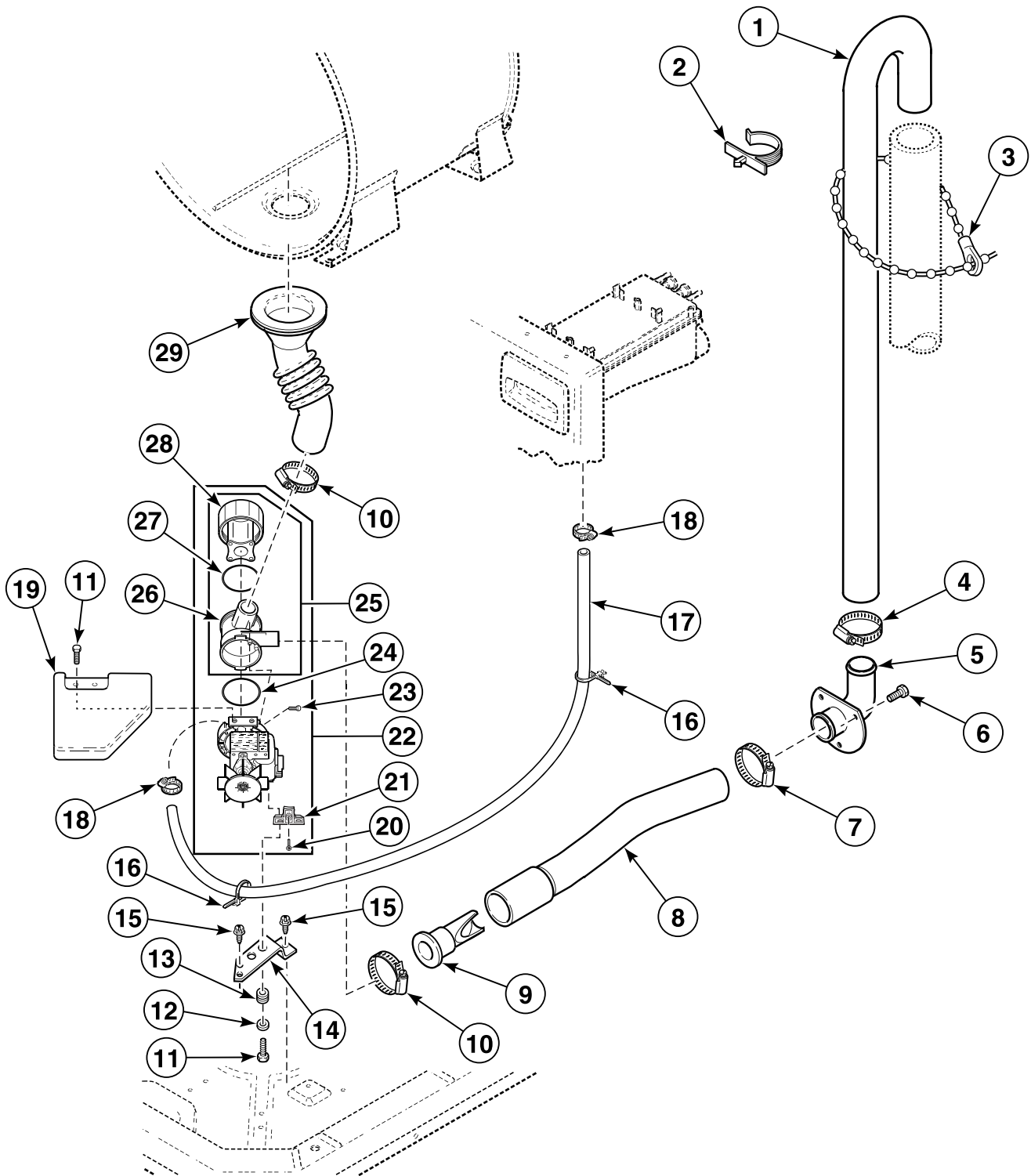
Motor and Belt

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400057	Screw	
2	02834	Washer	
3	M400080	Washer	
4	800319P	Drive Belt	
5	N/A	Motor Assembly	
6	927P3P	Motor Brush Kit	Use with 110 Volt motor Part No. 685638
7	801062	Motor Mount Rod	

N/A = Part no longer available

Hoses and Pump

Model LTS85B*H Through Serial No. 0103004359



FLW956P_800792

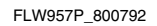
Hoses and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	27154	Drain Hose	
2	39177	Hose Retainer Clip	
3	33489	Standpipe Strap	
4	20211	Hose Clamp	
5	36990	Drain Hose Elbow	
6	52909	Screw	
7	20391	Hose Clamp	
8	685737	Pump-to-Elbow Hose	
9	800310	Backflow Preventer	
10	36802	Hose Clamp	
11	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801085 Drain Pump
12	800465	Washer	Use with 685703 and 801015 Drain Pump
13	802218	Grommet	Use with 685703 and 801015 Drain Pump
14	802219	Pump Bracket	Use with 685703 and 801015 Drain Pump
	802626	Pump Mount Bracket	Use with 802623 Drain Pump
15	503661	Screw	
16	38663	Wire Tie	
17	800424	Pump-to-Dispenser Hose Assembly	Includes item 16; Use with 685703 Drain Pump
18	F200206	Hose Clamp	Use with 685703 Drain Pump
19	38067	Pump Shield	Use with 685703 Drain Pump
20	802430	Screw	Use with 801015 and 802623 Drain Pump
21	802432	Pump Mount	Use with 801015 Drain Pump
22	888P3	Drain Pump Kit	Includes wire harness adapter
23	802431	Screw	Use with 801015 and 802623 Drain Pump
24	802487	O-Ring	Use with 685703 Drain Pump
	802429	O-Ring	Use with 801015 and 802623 Drain Pump
25	801209	Pump Housing Assembly	Includes items 26-28; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 26-28; Use with 801015 and 802623 Drain Pump
26	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 and 802623 Drain Pump
27	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 and 802623 Drain Pump
28	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 and 802623 Drain Pump
29	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Models LTS85B*H Starting Serial No. 0103004360, LTS84A*H, LTS84B*H, LTS85A*H and LTZ85A*H1102

Models LTS85B*H Starting Serial No. 0103004360, LTS84A*H, LTS84B*H, LTS85A*H and LTZ85A*H1102



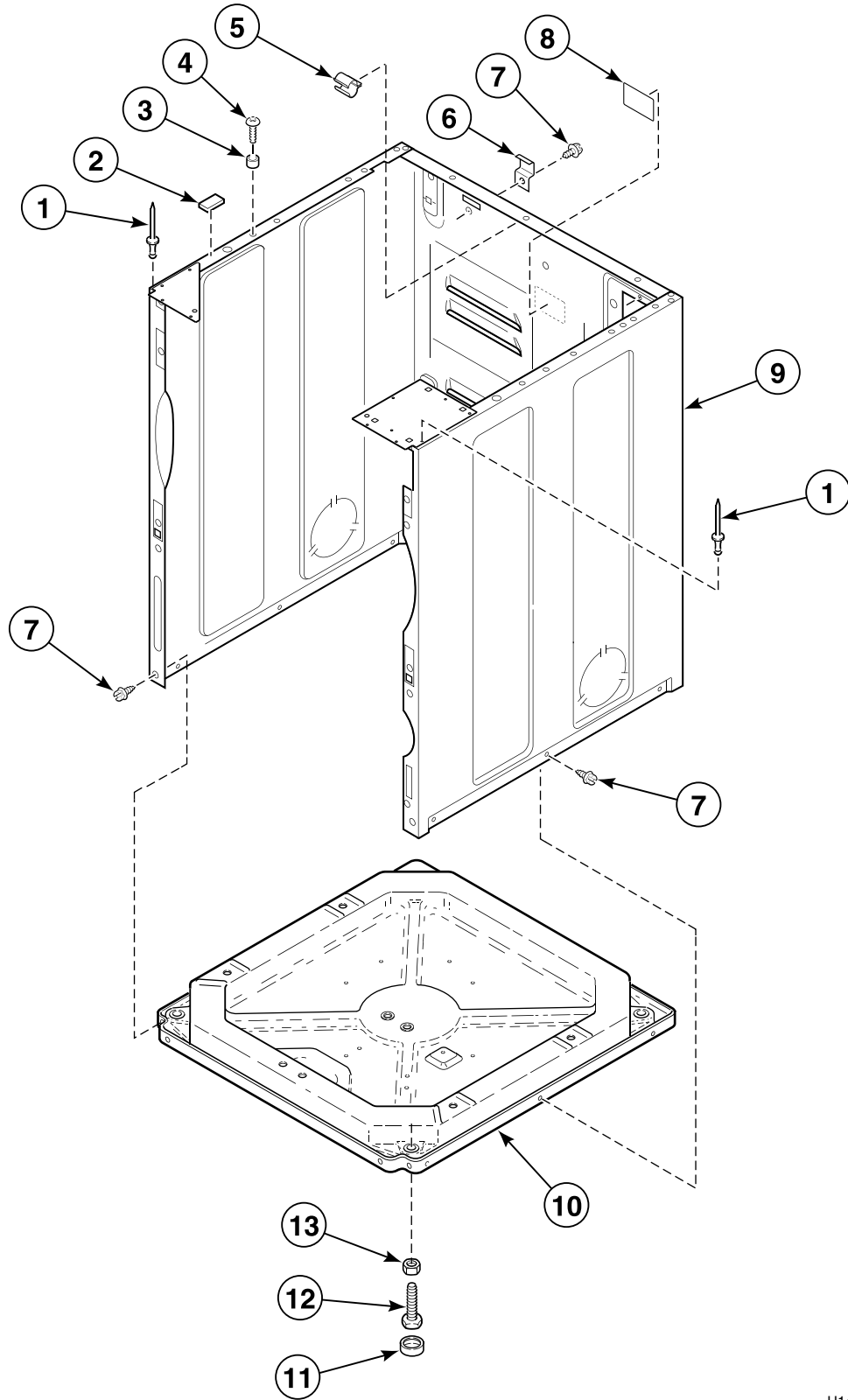
Drain Hose and Pump

REF	PART NO.	DESCRIPTION	COMMENTS
1	33615	Drain Hose Sleeve	
2	33489	Standpipe Strap	
3	36014	Retainer Clip	
4	685730	Drain Hose	
5	32219	Strain Relief	
6	800310	Backflow Preventer	
7	36802	Hose Clamp	
8	38663	Wire Tie	
9	800424	Pump-to-Dispenser Hose Assembly	Use with 685703 Drain Pump
10	F200206	Hose Clamp	Use with 685703 Drain Pump
11	38096	Screw	Metric; Use with 685703 Drain Pump
	501285	Screw	Use with 801015 Drain Pump
12	800465	Washer	Use with 685703 and 801015 Drain Pump
13	802218	Grommet	Use with 685703 and 801015 Drain Pump
14	802219	Pump Bracket	Use with 685703 and 801015 Drain Pump
	802626	Pump Mount Bracket	Use with 802623 Drain Pump
15	503661	Screw	
16	802430	Screw	Use with 801015 and 802623 Drain Pump
17	801112	Nozzle Cap	Use with 685703 Drain Pump
18	802432	Pump Mount	Use with 801015 and 802623 Drain Pump
19	802431	Screw	Use with 801015 and 802623 Drain Pump
20	802487	O-Ring	Use with 685703 Drain Pump
	802429	O-Ring	Use with 801015 and 802623 Drain Pump
21	888P3	Drain Pump Kit	
22	38067	Pump Shield	Use with 685703 Drain Pump
23	801208	Pump Housing	Use with 685703 Drain Pump
	802428	Pump Housing	Use with 801015 and 802623 Drain Pump
24	801207	O-Ring	Use with 685703 Drain Pump
	802427	Gasket	Use with 801015 and 802623 Drain Pump
25	801206P	Lid Assembly	Includes filter; Use with 685703 Drain Pump
	802426P	Lid Assembly	Includes filter; Use with 801015 and 802623 Drain Pump
26	801209	Pump Housing Assembly	Includes items 23-25; Use with 685703 Drain Pump
	802434P	Pump Housing Assembly	Includes items 23-25; Use with 801015 and 802623 Drain Pump
27	800317	Tub-to-Pump Hose	
	27615P	Sealant	Tub-to-pump hose to outer tub

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cabinet and Base

Models LTS85A*H and LTZ85A*H1102



H140P_800792

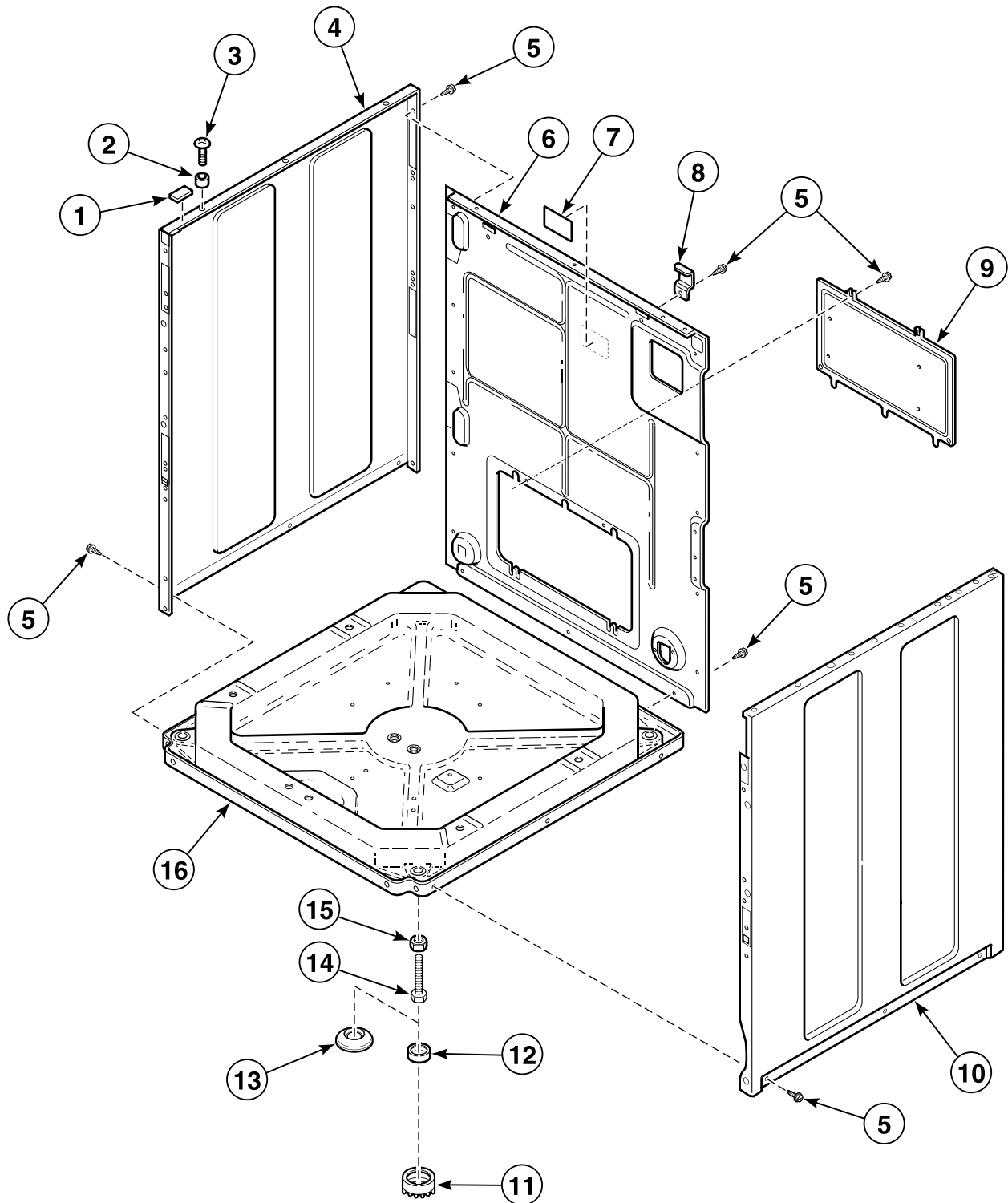
Cabinet and Base

REF	PART NO.	DESCRIPTION	COMMENTS
1	685847	Pop Rivet	
2	56128	Bumper Pad	
3	56079	Panel Locator	
4	39733	Screw	
5	36985	Hose Clip	
6	510136	Top Hinge	
7	503661	Screw	
8	685928	Screw Label	Left hand thread
9	727P3W	Panel Kit	White
	727P3L	Panel Kit	Almond
	727P3Q	Panel Kit	Bisque
10	802245	Base Assembly	
11	34318	Rubber Foot	
12	34319	Leveling Leg	
13	21899	Nut	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Base, Side Panels and Rear Panel

Models LTS84A*H, LTS84B*H and LTS85B*H



FLW968P_800792

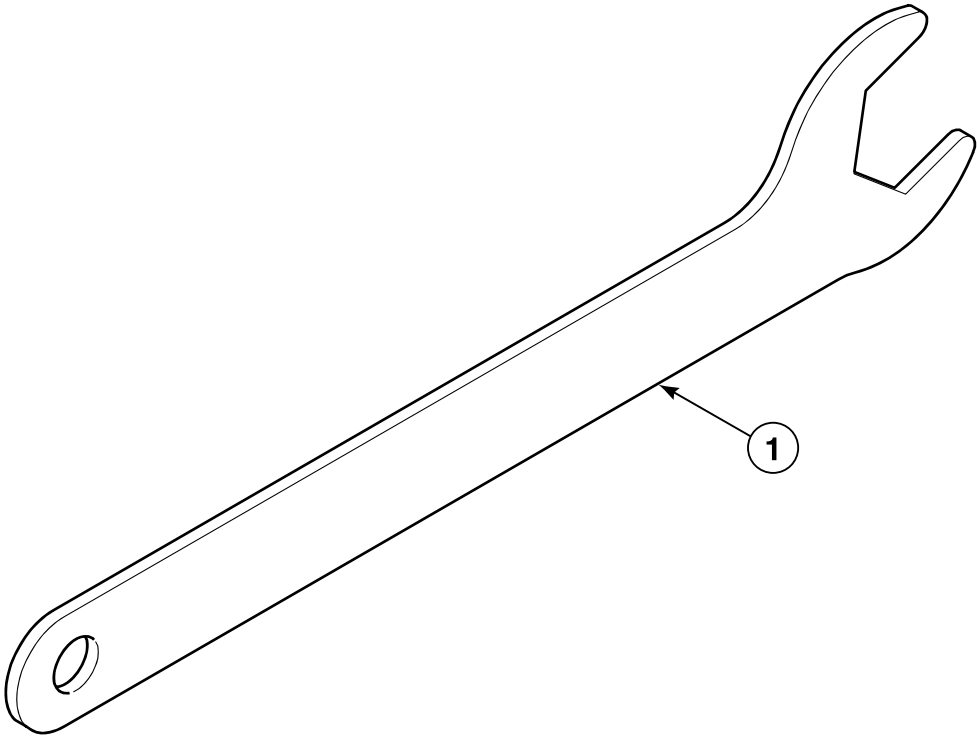
Base, Side Panels and Rear Panel

REF	PART NO.	DESCRIPTION	COMMENTS
1	56128	Bumper Pad	
2	56079	Panel Locator	
3	39733	Screw	
4	800004WP	Cabinet Panel Kit	White; Left; Includes corner gusset with hardware
	800004LP	Cabinet Panel Kit	Almond; Left; Includes corner gusset with hardware
	800004QP	Cabinet Panel Kit	Bisque; Left; Includes corner gusset with hardware
5	503661	Screw	
6	800010P	Rear Panel	
7	685928	Screw Label	Left hand thread
8	510136	Top Hinge	
9	801012	Rear Service Panel	
10	800005WP	Side Panel Kit	White; Right; Includes 801024 Dispenser Plate with hardware
	N/A	Side Panel Kit	Almond; Right; Includes 801024 Dispenser Plate with hardware
	800005QP	Side Panel Kit	Bisque; Right; Includes 801024 Dispenser Plate with hardware
11	501855	Rubber Foot	Use to prevent movement on smooth surface floor coverings; Install over 2 existing front rubber feet (item 12)
12	34318	Rubber Foot	
13	155P3	Anchor	Includes 4 rubber discs with adhesive backing
14	34319	Leveling Leg	
15	21899	Nut	
16	802245	Base Assembly	

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Special Tools

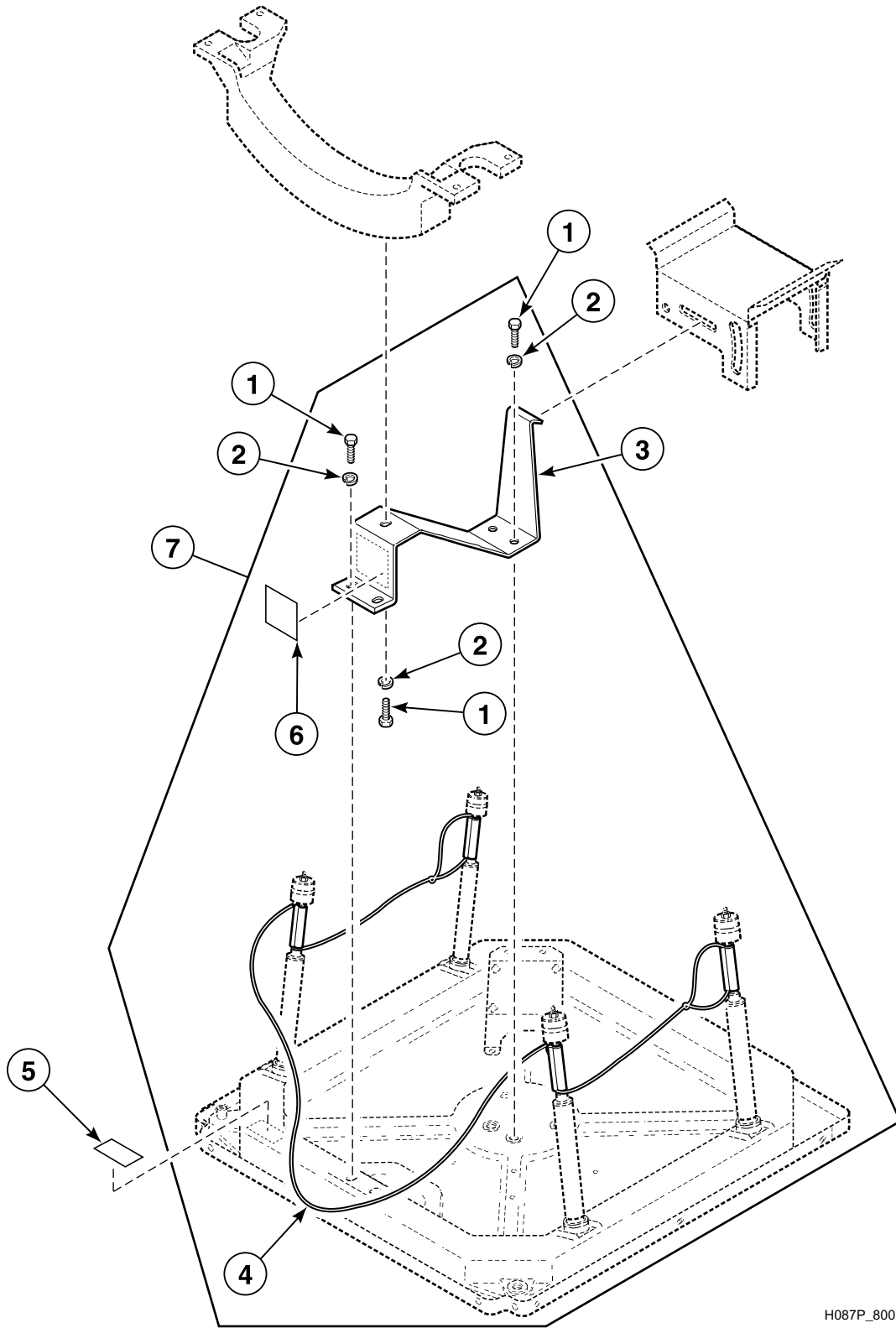


FLW1669P_800792

Special Tools

REF	PART NO.	DESCRIPTION	COMMENTS
1	392P4	Wrench	Use to adjust leveling legs

Shipping Materials

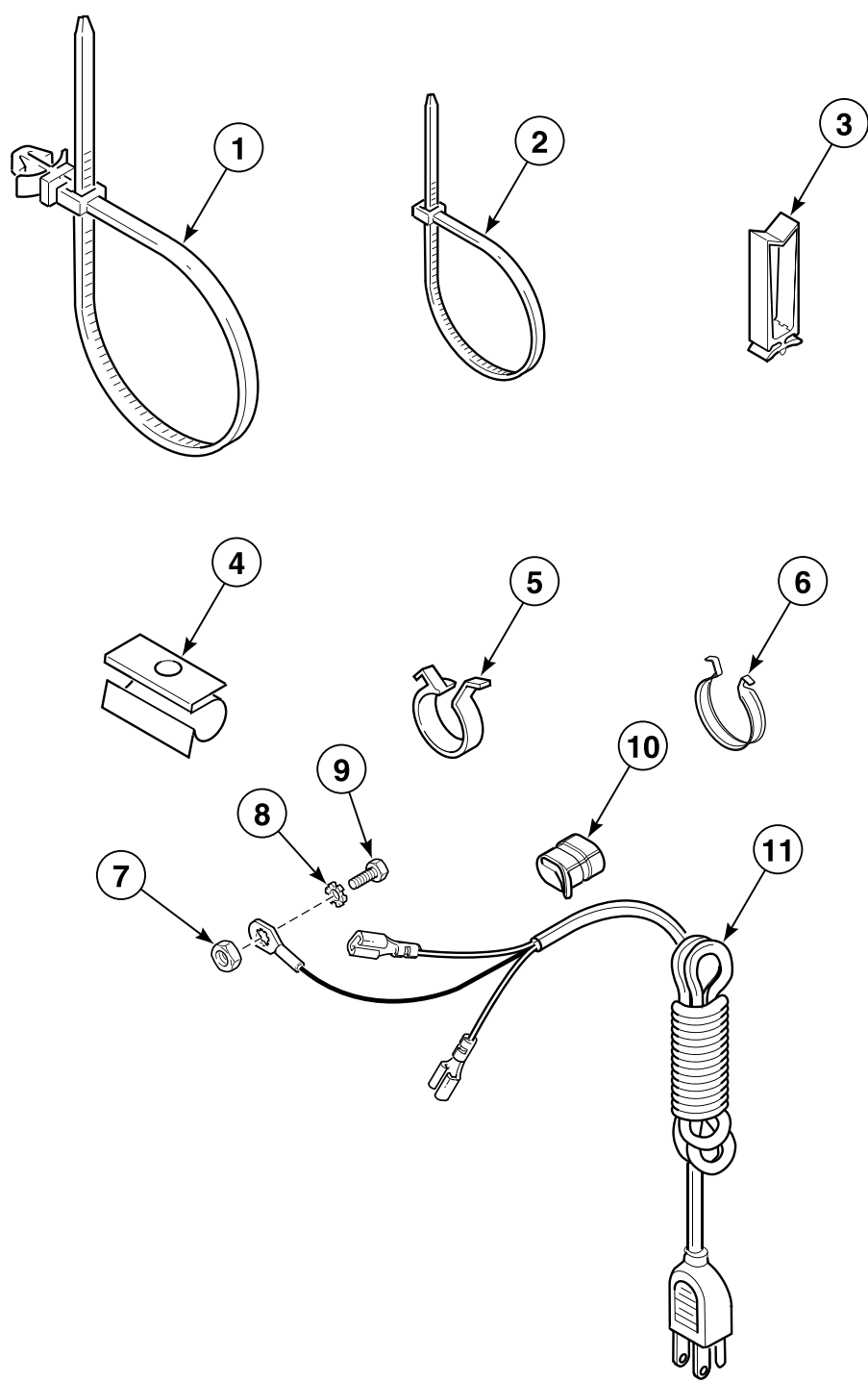


H087P_800792

Shipping Materials

REF	PART NO.	DESCRIPTION	COMMENTS
1	M400043	Screw	
2	M400014	Washer	
3	685911	Shipping Bracket	
4	800364P	Shipping Cord and Brace Assembly	
5	500049	Warning Label	
6	686901	Shipping Bracket Label	
7	728P3	Shipping Materials Kit	Includes items 1-4 and 6

Power Cord, Wire Ties and Harness Clips

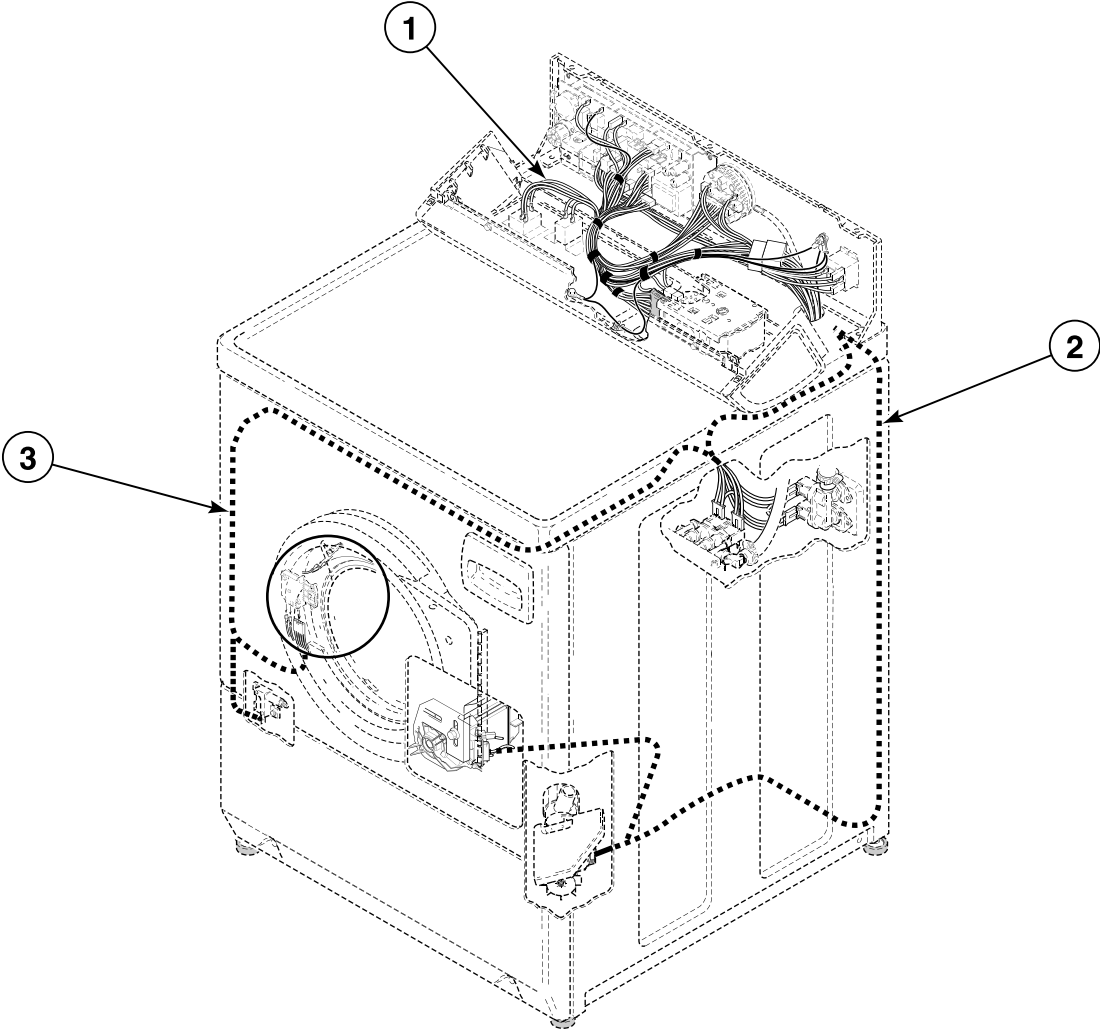


H130P_800792

Power Cord, Wire Ties and Harness Clips

REF	PART NO.	DESCRIPTION	COMMENTS
1	38663	Wire Tie	
2	55881	Harness Strap	
3	36274	Wire Clip	
4	36985	Hose Clip	
5	504034	Wire Clip	Small
6	687500	Wire Clip	Large
7	03673	Nut	
8	03815	Washer	
9	685837	Screw	
10	38384	Strain Relief	
11	34458	Lead-In Cord	

Wire Harnesses and Wires



FLW906P_800792

Wire Harnesses and Wires

REF	PART NO.	DESCRIPTION	COMMENTS
	45001	18 Gauge Wire	Black; Order wire by foot and terminals and connectors as required
	45380	12 Gauge Wire	Orange; Order wire by foot and terminals and connectors as required
1	N/A	Hood Wire Harness Assembly	Models LTS84A*H and LTS84B*H
	600058	Hood Harness Assembly	All other models
2	687578P	Motor Wire Harness	
3	N/A	Base Wire Harness Assembly	Models LTS84A*H and LTS84B*H
	800768	Base Wire Harness	All other models

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

NOTE: Individual wires are not available separately. Order complete harness, or order wire by the foot. When applying terminals to wires, it is recommended that the terminals be soldered to the wires.

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.

Parts Index

A

Access Panel	
510069LP	11, 13
510069QP	11, 13
510069WP	11, 13
Access Panel Damper	
685368	11, 13
Anchor	
155P3	31
Anti-Seize Compound	
27604P	21

B

Backflow Preventer	
34500	15, 17
800310	25, 27
Ballast Weight	
800205	19
Base Assembly	
802245	29, 31
Base Shock Absorber Kit	
800623P	19
Base Wire Harness	
800768	39
Bearing Housing Kit	
800428P	21
Bracket	
510146	7, 9
Bumper Pad	
56128	29, 31

C

Cabinet Panel Kit	
800004LP	31
800004QP	31
800004WP	31
Cable Tie	
39037	11, 15
Cap	
801746	15
Clamp Ring	
800312	19
Control Support Panel	
801388	5

D

Detergent Cover	
800899	15
Disconnect Power Warning Label	
505281	7, 9
Dispenser	
685756P	15

Dispenser Drawer Front	
685715L	15
685715Q	15
685715WP	15
Dispenser Drawer Tool	
318P4	15
Dispenser Plate	
801024	15
Dispenser Valve Kit	
685759P	15
Dispenser-to-Tub Hose	
800331	15
Door Assembly	
800436LP	11
800436QP	11
800436WP	11
801928QP	13
801928WP	13
Door Bezel	
800341L	11
800341Q	11
800341W	11
Door Glass	
800343P	11, 13
Door Handle	
800342	11
Door Hinge	
802934	11, 13
Door Latch/Switch Assembly	
685429	11, 13
Door Seal and Hose Assembly	
800232	11, 13, 15
801784	11, 13, 15
Door Seal Clamp	
685743P	11, 13
Door Switch	
800211	11, 13
Drain Hose	
27154	25
685730	27
Drain Hose Elbow	
36990	25
Drain Hose Sleeve	
33615	27
Drain Pump Kit	
888P3	25, 27
Drive Belt	
800319P	23
Driven Pulley	
800866	21

E

End Panel	
504008L	5
504008QP	5
504008WP	5
504009QP	5
504009WP	5

N/A items do not appear in index.

Extension Spring	
800346	11, 13

F

Fill Hose	
20617	17
20618	17
Fill Hose Kit	
28330P	17
Front Panel	
800336LP	11, 13
800336QP	11, 13
800336WP	11, 13
Fuse	
F350138	5

G

Gasket	
802427	25, 27
Graphic Panel	
801005W	5
Grommet	
29175	19
802218	25, 27
Grounding Clip	
00161	19

H

Hardware Kit	
838P3	21
Harness Strap	
55881	13, 37
Heating Element	
685500	19
Hinge Plate	
802412	11, 13
Hold-Down Clip	
35358	7, 9
800906	11, 13
Hold-Down Spring Clip	
503876	9
Hood Back Panel	
510099	7, 9
Hood Harness Assembly	
600058	39
Hose Clamp	
F200206	15, 25, 27
20211	25
20391	25
36802	25, 27
39282	19
685725	15
802164	11, 13, 15, 17
Hose Clip	
36985	19, 29, 37
800553	21
Hose Mounting Plate	
800552	21

N/A items do not appear in index.

Hose Retainer Clip	
39177	25

I

Indicator Light	
685581	5
Indicator Light Lens	
685579	5
Inner Basket Assembly	
800429P	21
Inner Basket Kit	
800198P	21
Inner Door Bezel	
800340	11
801903	13
Insert	
685716	15

K

Knob Assembly	
36701L	5
36701Q	5
36701W	5

L

Lead-In Cord	
34458	37
Leveling Leg	
34319	29, 31
Lid Assembly	
801206P	25, 27
802426P	25, 27
Locking Catch	
685430	11, 13

M

Mixing Valve	
802220P	17
Mixing Valve Plate	
800323	17
Mixing Valve Screen	
802926	17
Motor Brush Kit	
927P3P	23
Motor Control Assembly	
800949P	5
Motor Mount Rod	
801062	23
Motor Wire Harness	
687578P	39

N

Nozzle Cap	
801112	27
Nut	
F430218	19
03673	7, 9, 37
21899	29, 31
23951	11, 13
36020	11, 13
685844	21
685846	11
800452	19, 21
801994	13

O

O-Ring	
801207	25, 27
802429	25, 27
802487	25, 27
Outer Door Bezel	
801904Q	13
801904W	13
Outer Tub Assembly	
801081P	19
Out-of-Balance Switch Assembly	
801006	19

P

Panel Kit	
727P3L	29
727P3Q	29
727P3W	29
Panel Locator	
56079	11, 13, 29, 31
Pop Rivet	
685847	21, 29
Pressure Bulb	
30907	19
Pressure Switch	
685520P	5
800468P	5
Pump Bracket	
802219	25, 27
Pump Housing	
801208	25, 27
802428	25, 27
Pump Housing Assembly	
801209	25, 27
802434P	25, 27
Pump Mount	
802432	25, 27
Pump Mount Bracket	
802626	25, 27
Pump Shield	
38067	25, 27
Pump-to-Dispenser Hose Assembly	
800424	25, 27

Pump-to-Elbow Hose	
685737	25

R

Rear Panel	
800010P	31
Rear Service Panel	
801012	31
Retainer Clip	
36014	27
Rocker Switch	
38424L	5
38424Q	5
38424W	5
Rotary Signal	
500823	5
Rubber Foot	
34318	29, 31
501855	31

S

Screw	
M400043	21, 35
M400057	23
20267	9
38096	25, 27
39733	11, 13, 29, 31
501086	5, 7, 9, 17
501285	25, 27
503661	7, 9, 11, 13, 17, 19, 25, 27, 29, 31
52909	25
685831	21
685837	5, 7, 37
800461	19
800462	19, 21
800528	11
800548	11, 13, 15
800620	21
801001	15
801019	11, 13
801045	11, 13
801993	11, 13
802430	25, 27
802431	25, 27
Screw Label	
685928	29, 31
Sealant	
27615P	25, 27
Shipping Bracket	
685911	35
Shipping Bracket Label	
686901	35
Shipping Cord and Brace Assembly	
800364P	35
Shipping Materials Kit	
728P3	35
Side Panel Kit	
800005QP	31
800005WP	31
Speed Clip	
28835	11

N/A items do not appear in index.

Standpipe Strap	
33489	25, 27
Strain Relief	
32219	27
38384	37
Switch Mounting Bracket	
800663	19

T

Temperature Switch	
35117	5
687542P	5
Temperature Switch Bracket	
800669	5
Tension Rod Assembly	
800666	21
Timer	
685512P	5
Timer Knob	
201501Q	5
201501W	5
Timer Skirt Assembly	
36700Q	5
36700W	5
Top Cover	
505808Q	5
505808W	5
Top Hinge	
510136	29, 31
Top Panel Kit	
510029LP	7, 9
510029WP	7, 9
Trunnion Shaft and Hardware Kit	
800749P	21
Tub Front Assembly	
800430	19
800779	19
Tub Front Seal	
800432P	19, 21
Tub Shock Absorber Kit	
800622P	19
Tubing	
29214	5, 19
Tub-to-Pump Hose	
800317	25, 27

V

Valve Kit	
685766P	15
Valve-to-Dispenser Inlet Hose	
801464	15, 17

W

Warning Label	
500049	19, 35
500316	9
Washer	
M400014	35

N/A items do not appear in index.

M400080	23
M400081	19
M403958	21
02834	23
03815	7, 9, 37
20290	17
28605	17
800457	19, 21
800464	21
800465	25, 27
802254	17
Wire Clamp Ring	
800438	11, 13
Wire Clip	
36274	37
504034	37
687500	15, 37
Wire Tie	
38663	25, 27, 37
Wire, 12 Gauge	
45380	39
Wire, 18 Gauge	
45001	39
Wrench	
392P4	33